

Service Information

Mazda Motor Corporation

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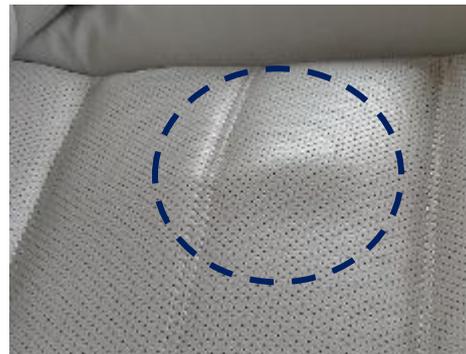
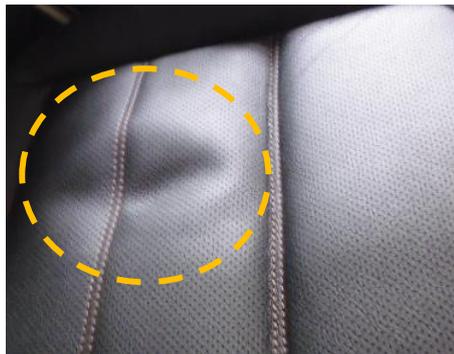


Category S	Repair Guidance	Ref. No. R054/18	Page 1 of 2
Coverage <input type="checkbox"/> Distributor only <input checked="" type="checkbox"/> Please inform your dealers		Date Issued September 12, 2018	
Please convey this information to your <input type="checkbox"/> Director <input checked="" type="checkbox"/> General Manager <input checked="" type="checkbox"/> Warranty Dept. <input checked="" type="checkbox"/> Parts Dept. <input checked="" type="checkbox"/> Training Dept. <input checked="" type="checkbox"/> Field Rep.		Date Revised	
Applicable Model CX-5 (KF) with Leather Seat	Applicable Countries and/or Vehicle Specifications Worldwide		

Subject: Warping Surface of Driver's Seat

DESCRIPTION

Some vehicles may exhibit a warping surface of the driver's seat cushion, which causes poor appearance.



CAUSE

Gap occurs between the leather surface and the cushion pad due to insufficient surface tension of the seat trim.

MASS PRODUCTION CHANGE

A non-woven fabric is attached to the backside of the front seat cushion trim to enhance the surface tension.

SUBJECT VIN & PRODUCTION DATE RANGE

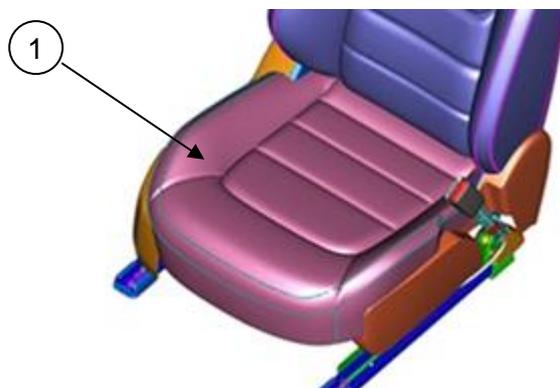
CX-5(KF) / (KE with VIN 600001~ for Russia)

Japan Built

Spec.	VIN Range	Production Date Range
Europe (L.H.D. & UK Specs.)	JMZ KF**** **	600052 - 712415 Feb. 14, 2017 - May 10, 2018
Russia	JMZ KE**** **	

REPAIR PROCEDURE

When you receive the customer complain on this concern, replace the front seat cushion trim(1) and the front seat cushion pad with a modified one according to the workshop manual "FRONT SEAT CUSHION TRIM REMOVAL/INSTALLATION".



PARTS INFORMATION

Part Number (NEW)	Description	Qty.	Remark
KF3C-88-111 02	TRIM-F/C,RH	1	For RHD, black
KF3E-88-111 39	TRIM-F/C,RH	1	For RHD, white
K157-88-11XD	F/C SUBASSY,RH	1	For RHD
KD1A-88-161 02	TRIM-F/C,LH	1	For LHD, black
KD1C-88-161 39	TRIM-F/C,LH	1	For LHD, white
KB8E-88-16XD	F/C SUBASSY,LH	1	For LHD
KD45-88-585	CLIP	2	

WARRANTY INFORMATION

Assembly group	S - Body									
Subassembly group	09 - SEATS & SEAT BELTS									
Symptom Code	87 (Warp)									
Damage Code	9B (Warped)									
Causal Part No.	****-88-111*/****-88-161* (Select the part number of front seat cushion trim applicable to the subject vehicle from "Parts Information" and enter it.)									
Quantity	1									
Operation No. and Labor Hours	<table border="1"> <thead> <tr> <th><u>Operation No.</u></th> <th><u>Labor Hrs.</u></th> <th><u>Note</u></th> </tr> </thead> <tbody> <tr> <td>XXP7LARX</td> <td>0.7</td> <td>Without i-stop</td> </tr> <tr> <td>XXP7LBRX</td> <td>0.8</td> <td>With i-stop</td> </tr> </tbody> </table> Includes: Front seat cushion trim and front seat cushion, R&R	<u>Operation No.</u>	<u>Labor Hrs.</u>	<u>Note</u>	XXP7LARX	0.7	Without i-stop	XXP7LBRX	0.8	With i-stop
<u>Operation No.</u>	<u>Labor Hrs.</u>	<u>Note</u>								
XXP7LARX	0.7	Without i-stop								
XXP7LBRX	0.8	With i-stop								
Period Covered	Normal Warranty Period									
Prior approval necessary	YES									

Kimiaki Inooka
Manager, Technical Information Group
Technical Service Department
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1H40322441, 153-041(MC Internal Use)